

SEMITOP®E2

3-phase bridge rectifier +  
brake chopper + 3-phase  
bridge inverter

## SK35DGDL12T4ETE2V1

## Features\*

- Low inductive design
- Press-Fit contact technology
- Rugged mounting due to integrated mounting clamps
- Heat transfer and insulation through direct copper bonded aluminium oxide ceramic (DBC)
- Trench4 IGBT technology
- Robust and soft switching CAL4F diode technology
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

## Typical Applications

- Motor drives
- Air conditioning
- Auxiliary Inverters

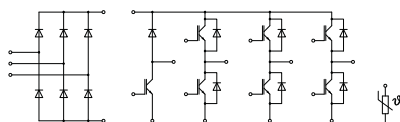
## Remarks

- IGBT1: inverter IGBT
- IGBT2: brake IGBT
- Diode1: rectifier diode
- Diode2: APD inverter
- Diode3: FWD brake

| Absolute Maximum Ratings |                                                                                |                         |             |      |
|--------------------------|--------------------------------------------------------------------------------|-------------------------|-------------|------|
| Symbol                   | Conditions                                                                     |                         | Values      | Unit |
| IGBT 1                   |                                                                                |                         |             |      |
| V <sub>CES</sub>         | T <sub>j</sub> = 25 °C                                                         |                         | 1200        | V    |
| I <sub>C</sub>           | λ <sub>paste</sub> =0.8 W/(mK)                                                 | T <sub>s</sub> = 25 °C  | 49          | A    |
|                          | T <sub>j</sub> = 175 °C                                                        | T <sub>s</sub> = 70 °C  | 40          | A    |
| I <sub>C</sub>           | λ <sub>paste</sub> =2.5 W/(mK)                                                 | T <sub>s</sub> = 25 °C  | 60          | A    |
|                          | T <sub>j</sub> = 175 °C                                                        | T <sub>s</sub> = 70 °C  | 49          | A    |
| I <sub>Cnom</sub>        |                                                                                |                         | 35          | A    |
| I <sub>CRM</sub>         | I <sub>CRM</sub> = 3 x I <sub>Cnom</sub>                                       |                         | 105         | A    |
| V <sub>GES</sub>         |                                                                                |                         | -20 ... 20  | V    |
| t <sub>psc</sub>         | V <sub>CC</sub> = 800 V<br>V <sub>GE</sub> ≤ 15 V<br>V <sub>CES</sub> ≤ 1200 V | T <sub>j</sub> = 150 °C | 10          | μs   |
| T <sub>j</sub>           |                                                                                |                         | -40 ... 175 | °C   |

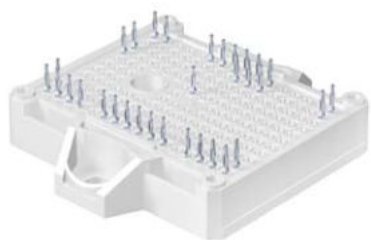
| Absolute Maximum Ratings |                                                                                |                         |             |      |
|--------------------------|--------------------------------------------------------------------------------|-------------------------|-------------|------|
| Symbol                   | Conditions                                                                     |                         | Values      | Unit |
| IGBT 2                   |                                                                                |                         |             |      |
| V <sub>CES</sub>         | T <sub>j</sub> = 25 °C                                                         |                         | 1200        | V    |
| I <sub>C</sub>           | λ <sub>paste</sub> =0.8 W/(mK)                                                 | T <sub>s</sub> = 25 °C  | 49          | A    |
|                          | T <sub>j</sub> = 175 °C                                                        | T <sub>s</sub> = 70 °C  | 40          | A    |
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|                          | T <sub>j</sub> = 175 °C                                                        | T <sub>s</sub> = 70 °C  | 49          | A    |
| I <sub>Cnom</sub>        |                                                                                |                         | 35          | A    |
| I <sub>CRM</sub>         | I <sub>CRM</sub> = 3 x I <sub>Cnom</sub>                                       |                         | 105         | A    |
| V <sub>GES</sub>         |                                                                                |                         | -20 ... 20  | V    |
| t <sub>psc</sub>         | V <sub>CC</sub> = 800 V<br>V <sub>GE</sub> ≤ 15 V<br>V <sub>CES</sub> ≤ 1200 V | T <sub>j</sub> = 150 °C | 10          | µs   |
| T <sub>j</sub>           |                                                                                |                         | -40 ... 175 | °C   |

| Absolute Maximum Ratings |                                          |                                                     |             |                  |
|--------------------------|------------------------------------------|-----------------------------------------------------|-------------|------------------|
| Symbol                   | Conditions                               |                                                     | Values      | Unit             |
| Diode 1                  |                                          |                                                     |             |                  |
| V <sub>RRM</sub>         | T <sub>j</sub> = 25 °C                   |                                                     | 1600        | V                |
| I <sub>F</sub>           | λ <sub>paste</sub> =0.8 W/(mK)           | T <sub>s</sub> = 25 °C                              | 47          | A                |
|                          |                                          | T <sub>j</sub> = 150 °C      T <sub>s</sub> = 70 °C | 35          | A                |
| I <sub>F</sub>           | λ <sub>paste</sub> =2.5 W/(mK)           | T <sub>s</sub> = 25 °C                              | 56          | A                |
|                          |                                          | T <sub>j</sub> = 150 °C      T <sub>s</sub> = 70 °C | 42          | A                |
| I <sub>Fnom</sub>        |                                          |                                                     | 13          | A                |
| I <sub>FSM</sub>         | 10 ms, sin 180°, T <sub>j</sub> = 150 °C |                                                     | 270         | A                |
| i <sup>2</sup> t         | 10 ms, sin 180°, T <sub>j</sub> = 150 °C |                                                     | 364         | A <sup>2</sup> s |
| T <sub>j</sub>           |                                          |                                                     | -40 ... 150 | °C               |



DGDLE-T

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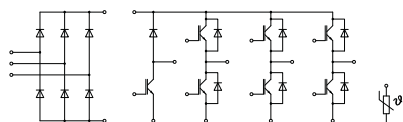
| Symbol         | Conditions                          | Values                | Unit |
|----------------|-------------------------------------|-----------------------|------|
| <b>Diode 2</b> |                                     |                       |      |
| $V_{RRM}$      | $T_j = 25\text{ °C}$                | 1200                  | V    |
| $I_F$          | $\lambda_{paste}=0.8\text{ W/(mK)}$ | $T_s = 25\text{ °C}$  | A    |
|                | $T_j = 175\text{ °C}$               | $T_s = 70\text{ °C}$  | A    |
| $I_F$          | $\lambda_{paste}=2.5\text{ W/(mK)}$ | $T_s = 25\text{ °C}$  | A    |
|                | $T_j = 175\text{ °C}$               | $T_s = 70\text{ °C}$  | A    |
| $I_{Fnom}$     |                                     | 35                    | A    |
| $I_{FRM}$      | $I_{FRM} = 2 \times I_{Fnom}$       | 70                    | A    |
| $I_{FSM}$      | 10 ms                               | $T_j = 25\text{ °C}$  | A    |
|                | sin 180°                            | $T_j = 150\text{ °C}$ | A    |
| $T_j$          |                                     | -40 ... 175           | °C   |

### Absolute Maximum Ratings

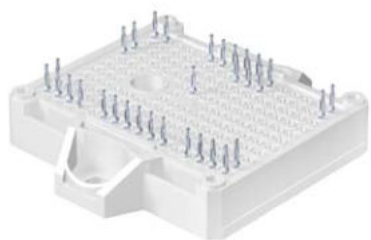
| Symbol         | Conditions                          | Values                | Unit |
|----------------|-------------------------------------|-----------------------|------|
| <b>Diode 3</b> |                                     |                       |      |
| $V_{RRM}$      | $T_j = 25\text{ °C}$                | 1200                  | V    |
| $I_F$          | $\lambda_{paste}=0.8\text{ W/(mK)}$ | $T_s = 25\text{ °C}$  | A    |
|                | $T_j = 175\text{ °C}$               | $T_s = 70\text{ °C}$  | A    |
| $I_F$          | $\lambda_{paste}=2.5\text{ W/(mK)}$ | $T_s = 25\text{ °C}$  | A    |
|                | $T_j = 175\text{ °C}$               | $T_s = 70\text{ °C}$  | A    |
| $I_{Fnom}$     |                                     | 8                     | A    |
| $I_{FRM}$      | $I_{FRM} = 3 \times I_{Fnom}$       | 24                    | A    |
| $I_{FSM}$      | 10 ms                               | $T_j = 25\text{ °C}$  | A    |
|                | sin 180°                            | $T_j = 150\text{ °C}$ | A    |
| $T_j$          |                                     | -40 ... 175           | °C   |

### Absolute Maximum Ratings

| Symbol        | Conditions                                         | Values      | Unit |
|---------------|----------------------------------------------------|-------------|------|
| <b>Module</b> |                                                    |             |      |
| $I_{t(RMS)}$  | $\Delta T_{terminal}$ at PCB joint = 30 K, per pin | 30          | A    |
| $T_{stg}$     |                                                    | -40 ... 125 | °C   |
| $V_{isol}$    | AC, sinusoidal, t = 1 min                          | 2500        | V    |



DGDL-ET



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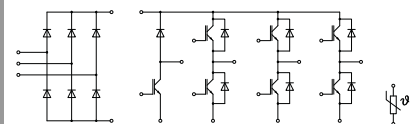
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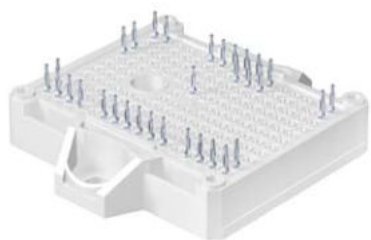


DGDL-ET

| Characteristics      |                                                                         |                         |      |       |      |      |
|----------------------|-------------------------------------------------------------------------|-------------------------|------|-------|------|------|
| Symbol               | Conditions                                                              |                         | min. | typ.  | max. | Unit |
| IGBT 1               |                                                                         |                         |      |       |      |      |
| V <sub>CE(sat)</sub> | I <sub>C</sub> = 35 A                                                   | T <sub>j</sub> = 25 °C  |      | 1.85  | 2.10 | V    |
|                      | V <sub>GE</sub> = 15 V<br>chiplevel                                     | T <sub>j</sub> = 150 °C |      | 2.25  | 2.45 | V    |
| V <sub>CE0</sub>     | chiplevel                                                               | T <sub>j</sub> = 25 °C  |      | 0.80  | 0.90 | V    |
|                      |                                                                         | T <sub>j</sub> = 150 °C |      | 0.70  | 0.80 | V    |
| r <sub>CE</sub>      | V <sub>GE</sub> = 15 V                                                  | T <sub>j</sub> = 25 °C  |      | 30    | 34   | mΩ   |
|                      | chiplevel                                                               | T <sub>j</sub> = 150 °C |      | 44    | 47   | mΩ   |
| V <sub>GE(th)</sub>  | V <sub>GE</sub> = V <sub>CE</sub> , I <sub>C</sub> = 1.2 mA             |                         | 5    | 5.8   | 6.5  | V    |
| I <sub>CES</sub>     | V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 1200 V, T <sub>j</sub> = 25 °C |                         |      |       | 1    | mA   |
| C <sub>ies</sub>     | V <sub>CE</sub> = 25 V<br>V <sub>GE</sub> = 0 V                         | f = 1 MHz               |      | 1.95  |      | nF   |
| C <sub>oes</sub>     |                                                                         | f = 1 MHz               |      | 0.155 |      | nF   |
| C <sub>res</sub>     |                                                                         | f = 1 MHz               |      | 0.115 |      | nF   |
| Q <sub>G</sub>       | V <sub>GE</sub> = -15V ... +15V                                         |                         |      | 258   |      | nC   |
| R <sub>Gint</sub>    | T <sub>j</sub> = 25 °C                                                  |                         |      | 0     |      | Ω    |
| t <sub>d(on)</sub>   | V <sub>CC</sub> = 600 V                                                 | T <sub>j</sub> = 150 °C |      | 14    |      | ns   |
| t <sub>r</sub>       | I <sub>C</sub> = 35 A                                                   | T <sub>j</sub> = 150 °C |      | 31    |      | ns   |
| E <sub>on</sub>      | V <sub>GE</sub> = +15V/-15 V                                            | T <sub>j</sub> = 150 °C |      | 2.52  |      | mJ   |
|                      | R <sub>G on</sub> = 8 Ω                                                 | T <sub>j</sub> = 150 °C |      |       |      |      |
| t <sub>d(off)</sub>  | R <sub>G off</sub> = 8 Ω                                                | T <sub>j</sub> = 150 °C |      | 248   |      | ns   |
| t <sub>f</sub>       | di/dt <sub>on</sub> = 1083 A/μs                                         | T <sub>j</sub> = 150 °C |      | 67    |      | ns   |
|                      | di/dt <sub>off</sub> = 693 A/μs                                         | T <sub>j</sub> = 150 °C |      | 3.11  |      | mJ   |
| E <sub>off</sub>     | dv/dt = 4508 V/μs                                                       |                         |      |       |      |      |
| R <sub>th(j-s)</sub> | per IGBT, λ <sub>paste</sub> =0.8 W/(mK)                                |                         |      | 0.96  |      | K/W  |
| R <sub>th(j-s)</sub> | per IGBT, λ <sub>paste</sub> =2.5 W/(mK)                                |                         |      | 0.67  |      | K/W  |

| Characteristics      |                                                                         |                         |      |       |      |      |
|----------------------|-------------------------------------------------------------------------|-------------------------|------|-------|------|------|
| Symbol               | Conditions                                                              |                         | min. | typ.  | max. | Unit |
| IGBT 2               |                                                                         |                         |      |       |      |      |
| V <sub>CE(sat)</sub> | I <sub>C</sub> = 35 A                                                   | T <sub>J</sub> = 25 °C  |      | 1.85  | 2.10 | V    |
|                      | V <sub>GE</sub> = 15 V<br>chiplevel                                     | T <sub>J</sub> = 150 °C |      | 2.25  | 2.45 | V    |
| V <sub>CE0</sub>     | chiplevel                                                               | T <sub>J</sub> = 25 °C  |      | 0.80  | 0.90 | V    |
|                      |                                                                         | T <sub>J</sub> = 150 °C |      | 0.70  | 0.80 | V    |
| r <sub>CE</sub>      | V <sub>GE</sub> = 15 V                                                  | T <sub>J</sub> = 25 °C  |      | 30    | 34   | mΩ   |
|                      | chiplevel                                                               | T <sub>J</sub> = 150 °C |      | 44    | 47   | mΩ   |
| V <sub>GE(th)</sub>  | V <sub>GE</sub> = V <sub>CE</sub> , I <sub>C</sub> = 1.2 mA             |                         | 5    | 5.8   | 6.5  | V    |
| I <sub>CES</sub>     | V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 1200 V, T <sub>J</sub> = 25 °C |                         |      |       | 1    | mA   |
| C <sub>ies</sub>     | V <sub>CE</sub> = 25 V<br>V <sub>GE</sub> = 0 V                         | f = 1 MHz               |      | 1.95  |      | nF   |
| C <sub>oes</sub>     |                                                                         | f = 1 MHz               |      | 0.155 |      | nF   |
| C <sub>res</sub>     |                                                                         | f = 1 MHz               |      | 0.115 |      | nF   |
| Q <sub>G</sub>       | V <sub>GE</sub> = -15V ... +15V                                         |                         |      | 258   |      | nC   |
| R <sub>Gint</sub>    | T <sub>J</sub> = 25 °C                                                  |                         |      | 0     |      | Ω    |
| t <sub>d(on)</sub>   | V <sub>CC</sub> = 600 V                                                 | T <sub>J</sub> = 150 °C |      | 38    |      | ns   |
| t <sub>r</sub>       | I <sub>C</sub> = 35 A                                                   | T <sub>J</sub> = 150 °C |      | 49    |      | ns   |
| E <sub>on</sub>      | V <sub>GE</sub> = +15/-15 V<br>R <sub>G on</sub> = 16 Ω                 | T <sub>J</sub> = 150 °C |      | 3.19  |      | mJ   |
| t <sub>d(off)</sub>  | R <sub>G off</sub> = 16 Ω                                               | T <sub>J</sub> = 150 °C |      | 272   |      | ns   |
| t <sub>f</sub>       | di/dt <sub>on</sub> = 595 A/μs<br>di/dt <sub>off</sub> = 528 A/μs       | T <sub>J</sub> = 150 °C |      | 88    |      | ns   |
| E <sub>off</sub>     |                                                                         | T <sub>J</sub> = 150 °C |      | 3.15  |      | mJ   |
| R <sub>th(j-s)</sub> | per IGBT, λ <sub>paste</sub> =0.8 W/(mK)                                |                         |      | 0.96  |      | K/W  |
| R <sub>th(l-s)</sub> | per IGBT, λ <sub>paste</sub> =2.5 W/(mK)                                |                         |      | 0.67  |      | K/W  |

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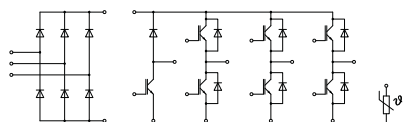
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| Characteristics      |                                           |                         |      |      |      |      |
|----------------------|-------------------------------------------|-------------------------|------|------|------|------|
| Symbol               | Conditions                                |                         | min. | typ. | max. | Unit |
| Diode 1              |                                           |                         |      |      |      |      |
| V <sub>F</sub>       | I <sub>F</sub> = 13 A                     | T <sub>j</sub> = 25 °C  |      | 1.00 | 1.21 | V    |
|                      | chiplevel                                 | T <sub>j</sub> = 125 °C |      | 0.90 | 1.10 | V    |
| V <sub>F0</sub>      | chiplevel                                 | T <sub>j</sub> = 25 °C  |      | 0.88 | 0.98 | V    |
|                      |                                           | T <sub>j</sub> = 125 °C |      | 0.73 | 0.83 | V    |
| r <sub>F</sub>       | chiplevel                                 | T <sub>j</sub> = 25 °C  |      | 9.2  | 18   | mΩ   |
|                      |                                           | T <sub>j</sub> = 125 °C |      | 13   | 21   | mΩ   |
| I <sub>R</sub>       | T <sub>j</sub> = 145 °C, V <sub>RRM</sub> |                         |      | 2    |      | mA   |
| R <sub>th(j-s)</sub> | per Diode, λ <sub>paste</sub> =0.8 W/(mK) |                         |      | 1.46 |      | K/W  |
| R <sub>th(l-s)</sub> | per Diode, λ <sub>paste</sub> =2.5 W/(mK) |                         |      | 1.12 |      | K/W  |

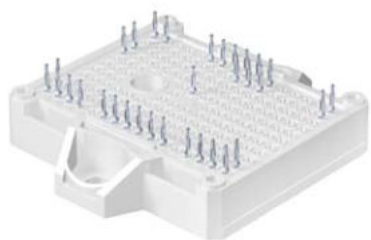
| Characteristics      |                                                    |                         |      |      |      |      |
|----------------------|----------------------------------------------------|-------------------------|------|------|------|------|
| Symbol               | Conditions                                         |                         | min. | typ. | max. | Unit |
| Diode 2              |                                                    |                         |      |      |      |      |
| V <sub>F</sub>       | I <sub>F</sub> = 35 A                              | T <sub>j</sub> = 25 °C  |      | 2.30 | 2.62 | V    |
|                      | chiplevel                                          | T <sub>j</sub> = 150 °C |      | 2.29 | 2.62 | V    |
| V <sub>F0</sub>      | chiplevel                                          | T <sub>j</sub> = 25 °C  |      | 1.30 | 1.50 | V    |
|                      |                                                    | T <sub>j</sub> = 150 °C |      | 0.90 | 1.10 | V    |
| r <sub>F</sub>       | chiplevel                                          | T <sub>j</sub> = 25 °C  |      | 29   | 32   | mΩ   |
|                      |                                                    | T <sub>j</sub> = 150 °C |      | 40   | 43   | mΩ   |
| I <sub>RRM</sub>     | I <sub>F</sub> = 35 A                              | T <sub>j</sub> = 150 °C |      | 34   |      | A    |
| Q <sub>rr</sub>      | di/dt <sub>off</sub> = 1083 A/μs                   | T <sub>j</sub> = 150 °C |      | 5.72 |      | μC   |
| E <sub>rr</sub>      | V <sub>GE</sub> = -15 V<br>V <sub>CC</sub> = 600 V | T <sub>j</sub> = 150 °C |      | 2.38 |      | mJ   |
| R <sub>th(j-s)</sub> | per Diode, λ <sub>paste</sub> =0.8 W/(mK)          |                         |      | 1.34 |      | K/W  |
| R <sub>th(j-s)</sub> | per Diode, λ <sub>paste</sub> =2.5 W/(mK)          |                         |      | 1    |      | K/W  |

| Characteristics      |                                                    |                         |      |      |      |      |
|----------------------|----------------------------------------------------|-------------------------|------|------|------|------|
| Symbol               | Conditions                                         |                         | min. | typ. | max. | Unit |
| Diode 3              |                                                    |                         |      |      |      |      |
| V <sub>F</sub>       | I <sub>F</sub> = 8 A                               | T <sub>j</sub> = 25 °C  |      | 2.33 | 2.65 | V    |
|                      | chiplevel                                          | T <sub>j</sub> = 150 °C |      | 2.35 | 2.68 | V    |
| V <sub>F0</sub>      | chiplevel                                          | T <sub>j</sub> = 25 °C  |      | 1.30 | 1.50 | V    |
|                      |                                                    | T <sub>j</sub> = 150 °C |      | 0.90 | 1.10 | V    |
| r <sub>F</sub>       | chiplevel                                          | T <sub>j</sub> = 25 °C  |      | 129  | 144  | mΩ   |
|                      |                                                    | T <sub>j</sub> = 150 °C |      | 181  | 198  | mΩ   |
| I <sub>RRM</sub>     | I <sub>F</sub> = 10 A                              | T <sub>j</sub> = 150 °C |      | 12   |      | A    |
| Q <sub>rr</sub>      | di/dt <sub>off</sub> = 595 A/μs                    | T <sub>j</sub> = 150 °C |      | 1.1  |      | μC   |
| E <sub>rr</sub>      | V <sub>GE</sub> = -15 V<br>V <sub>CC</sub> = 600 V | T <sub>j</sub> = 150 °C |      | 0.49 |      | mJ   |
| R <sub>th(j-s)</sub> | per Diode, λ <sub>paste</sub> =0.8 W/(mK)          |                         |      | 2.64 |      | K/W  |
| R <sub>th(j-s)</sub> | per Diode, λ <sub>paste</sub> =2.5 W/(mK)          |                         |      | 2.24 |      | K/W  |



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## Features\*

- Low inductive design
- Press-Fit contact technology
- Rugged mounting due to integrated mounting clamps
- Heat transfer and insulation through direct copper bonded aluminium oxide ceramic (DBC)
- Trench4 IGBT technology
- Robust and soft switching CAL4F diode technology
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

## Typical Applications

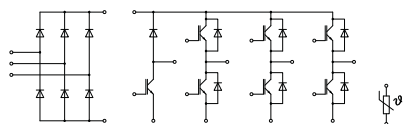
- Motor drives
- Air conditioning
- Auxiliary Inverters

## Remarks

- IGBT1: inverter IGBT
- IGBT2: brake IGBT
- Diode1: rectifier diode
- Diode2: APD inverter
- Diode3: FWD brake

| Characteristics |             |      |      |      |      |
|-----------------|-------------|------|------|------|------|
| Symbol          | Conditions  | min. | typ. | max. | Unit |
| <b>Module</b>   |             |      |      |      |      |
| $M_s$           | to heatsink | 1.6  |      | 2.3  | Nm   |
| w               | weight      |      | 35   |      | g    |

| Characteristics           |                                                              |      |                |      |          |
|---------------------------|--------------------------------------------------------------|------|----------------|------|----------|
| Symbol                    | Conditions                                                   | min. | typ.           | max. | Unit     |
| <b>Temperature Sensor</b> |                                                              |      |                |      |          |
| $R_{100}$                 | $T_r = 100\text{ °C}$                                        |      | $493 \pm 5\%$  |      | $\Omega$ |
| $B_{100/125}$             | $R(T) = R_{100} \exp[B_{100/125}(1/T - 1/T_{100})]$ ; $T[K]$ |      | $3550 \pm 2\%$ |      | K        |



DGDL-ET

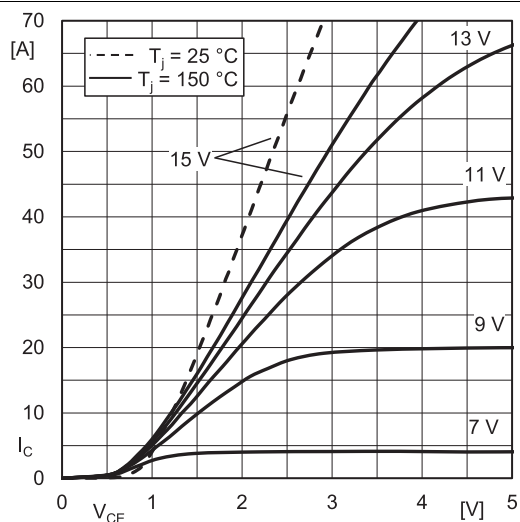


Fig. 1: Typ. IGBT output characteristic, incl.  $R_{CC'+EE'}$

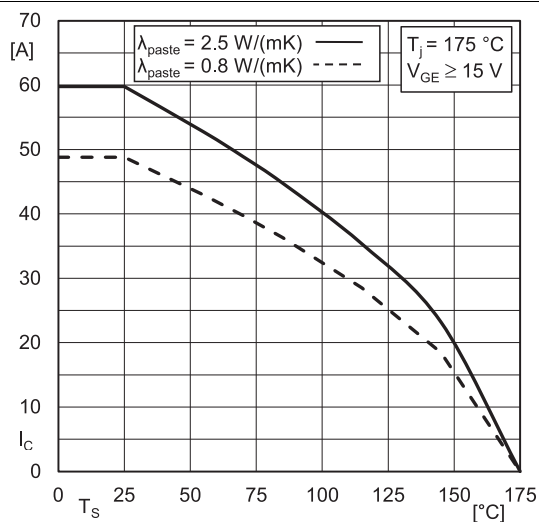


Fig. 2: IGBT rated current vs. temperature  $I_C=f(T_s)$

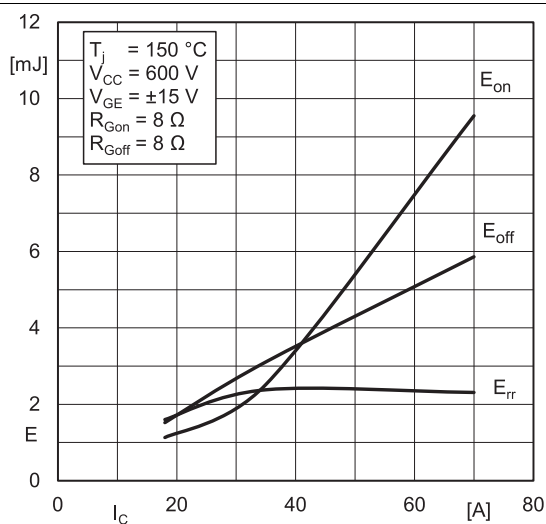


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$

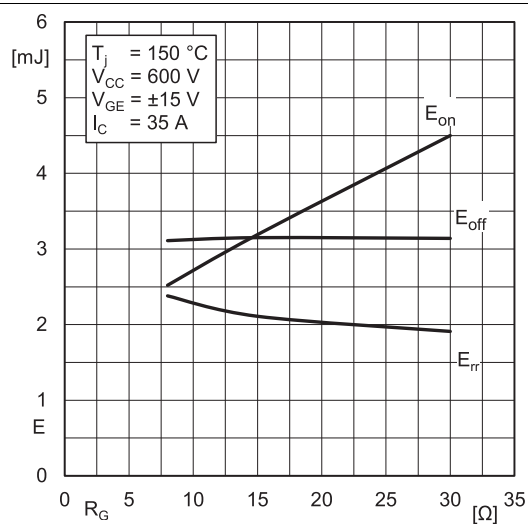


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

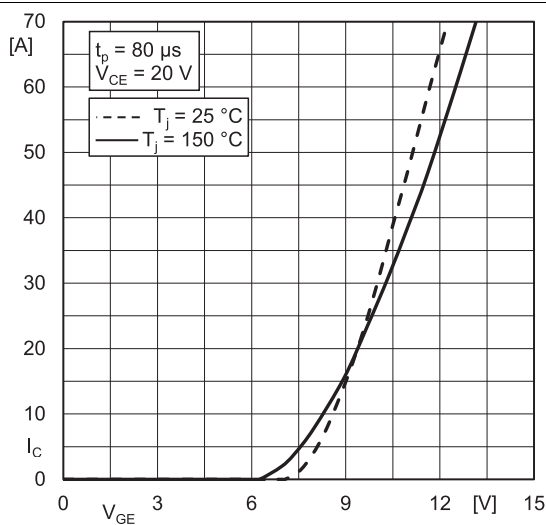


Fig. 5: Typ. IGBT transfer characteristic

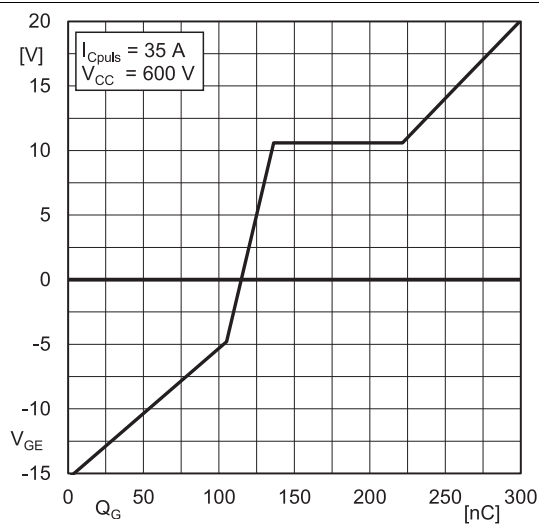


Fig. 6: Typ. IGBT gate charge characteristic

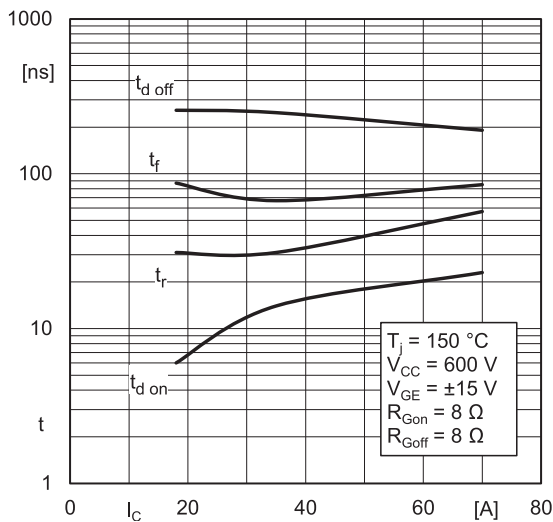


Fig. 7: Typ. switching times =  $f(I_C)$

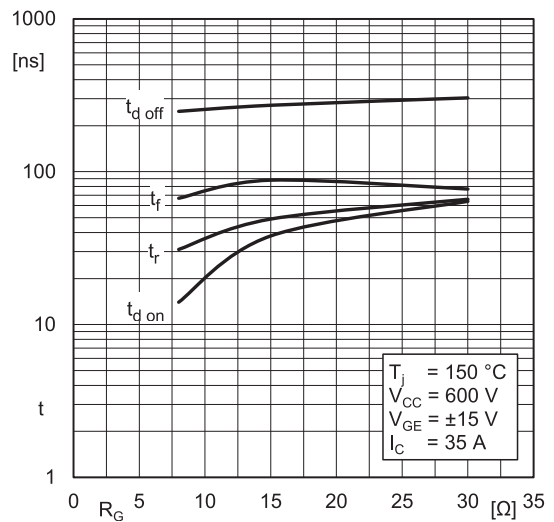


Fig. 8: Typ. switching times =  $f(R_G)$

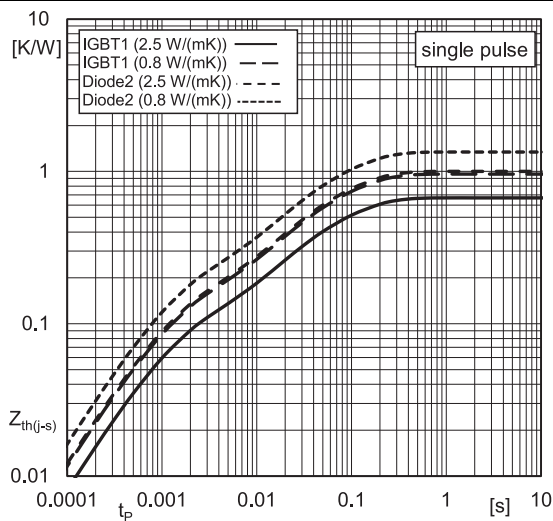


Fig. 9: Typ. transient thermal impedance

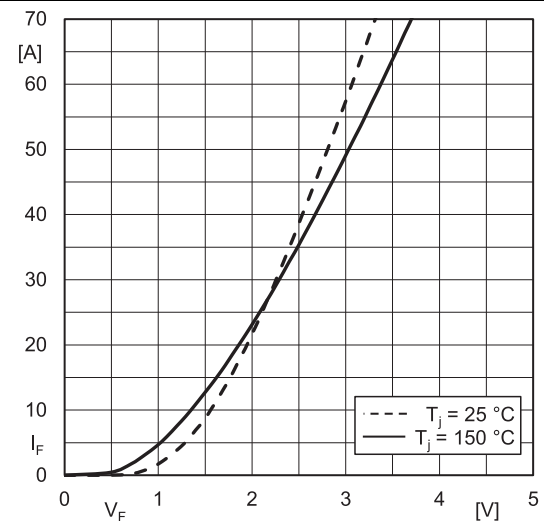


Fig. 10: Typ. Diode2 forward characteristic, incl.  $R_{CC'+EE'}$

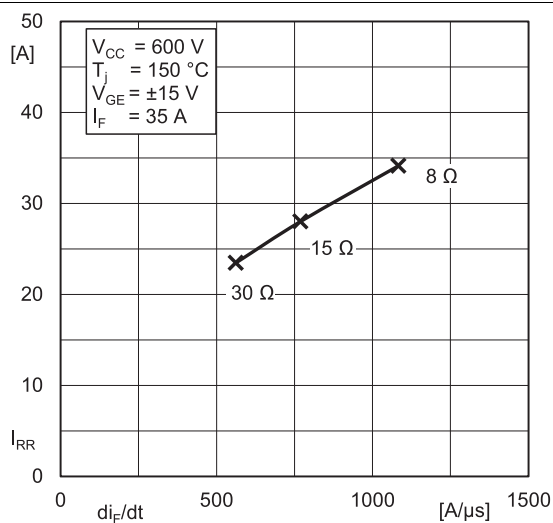


Fig. 11: Typ. Diode2 peak reverse recovery current

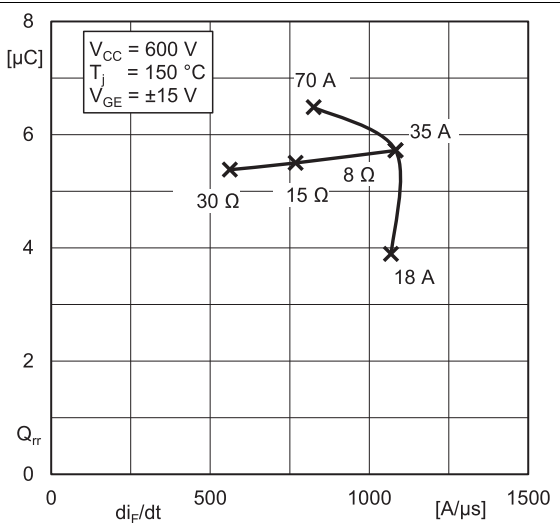


Fig. 12: Typ. Diode2 reverse recovery charge

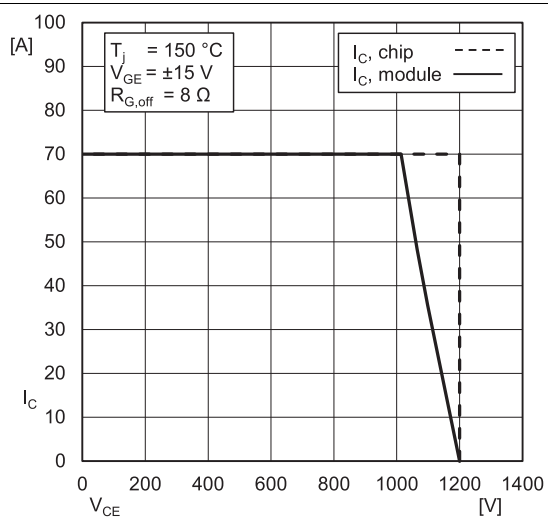


Fig. 13: IGBT Reverse Bias Safe Operating Area (RBSOA)

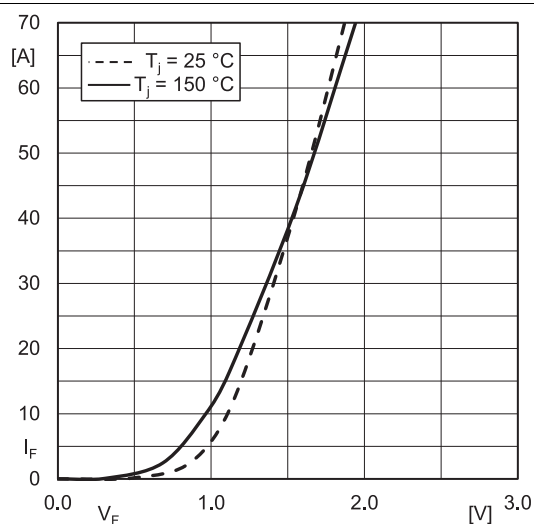
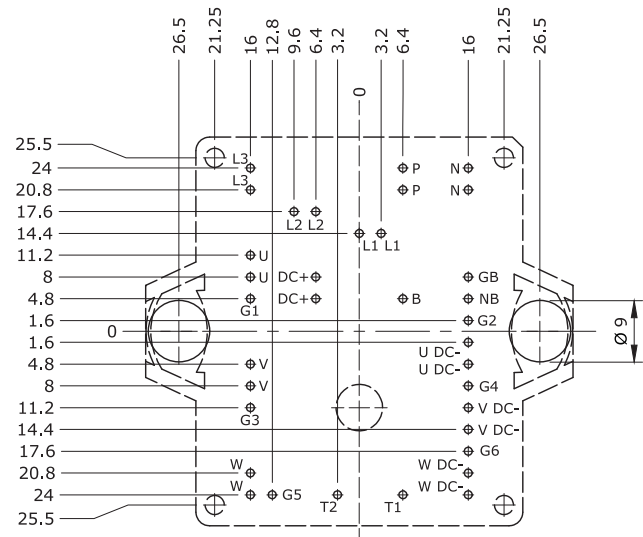
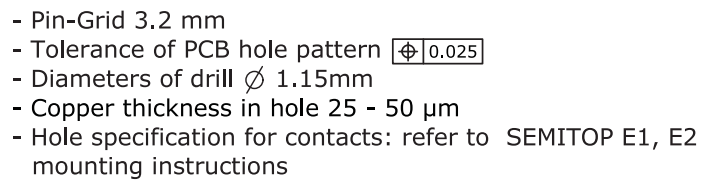
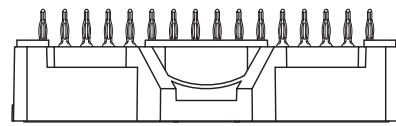


Fig. 14: Typ. Diode1 forward characteristic, incl.  $R_{CC'+EE'}$



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This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

## **\*IMPORTANT INFORMATION AND WARNINGS**

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